

<b>SAFE OPERATING PROCEDURE</b>		<b>SOP No.</b>	<b>SOPCH-E001</b>
<b>EQUIPMENT/ PLANT/ PROCEDURE</b>	<b>FSA HOT FAT TRIMMING TOOL</b>	<b>REFERENCES &amp; RELATED DOCUMENTS</b>	
		<b>Doc. No.</b>	<b>Doc. Name</b>
<b>MODEL NO.</b>		<b>VERSION No.</b>	<b>Mark 4</b>
<b>PLANT REGISTRATION No.</b>	<b>108173-02</b>	<b>REGISTRATION DATE</b>	
<b>HAZARDS</b>	<ul style="list-style-type: none"> <li>Cuts from blade</li> <li>Entanglement with moving blade/pulleys</li> <li>Fluid pressure in hydraulic hoses</li> <li>Trimmed fat a possible slipping hazard</li> </ul>		
<b>PERSONAL PROTECTIVE EQUIPMENT (PPE)</b>	<ul style="list-style-type: none"> <li>Standard Slaughter floor attire</li> <li>Safety helmet</li> <li>Cut resistant gloves</li> <li>Tie back long hair</li> </ul>		
<b>CRITICAL ADVICE</b>	<ul style="list-style-type: none"> <li>Never attempt to bypass dual hand control anti-tiedown valve</li> <li>Do not operate tool with lid open &amp; blade in-situ (when bypass attachment installed).</li> <li>Always wear appropriate gloves when handling blade</li> </ul>		
<b>SAFE OPERATING PROCEDURES</b>	<p><b>GENERAL USAGE</b></p> <ol style="list-style-type: none"> <li>1. Check for hydraulic leaks on motor &amp; hoses before use</li> <li>2. Ensure lid is firmly closed, with screw tightened</li> <li>3. Always stand behind tool when operating</li> <li>4. Hand triggers must be activated simultaneously.</li> <li>5. Isolate hydraulic power supply when changing blades.</li> </ol> <p><b>MAINTENANCE (Checking/setting pulley speed)</b></p> <ol style="list-style-type: none"> <li>1. Remove blade</li> <li>2. Fit by-pass attachment</li> <li>3. Check rotational speed with tachometer</li> <li>4. Adjust if necessary</li> <li>5. Remove by-pass</li> <li>6. Reinstall blade</li> <li>7. Close &amp; secure lid.</li> </ol>		
<b>EMERGENCY CONTACTS</b>	Slaughter-floor Foreman		
<b>AUTHORISATION</b>	Only to be used after training and having read this SOP		

<b>Prepared By:</b>		<b>Issued/Revised</b>	<b>Date:</b>
<b>OHSE Approval:</b>			
<b>Manager Approval:</b>		<b>Centre Director Approval:</b>	